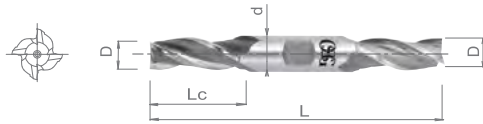




List 542

OSG COBALT HSS DOUBLE END SQ

SPEED FEED 1410-1411	HSS-Co	BR	TiN	4 FLUTE	30°	WELDON FLAT	STUB	REG	LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
D < Shank Dia.	+0.0011 / -0"
D = Shank Dia.	-0.0004 / -0.0015"

EDP Number	Dia. D (Fractional Size)	Length of Cut Lc (Inch)	Overall Length L (Inch)	Shank Dia. d (Inch)	Surface Treatment
5420105	1/8	0.375	3.063	0.375	TiN
5426000	9/64	0.438	3.125	0.375	BRIGHT
5429100	5/32	0.438	3.125	0.375	BRIGHT
5426100	11/64	0.500	3.250	0.375	BRIGHT
5420200	3/16	0.500	3.250	0.375	BRIGHT
5420205	3/16	0.500	3.250	0.375	TiN
5426200	13/64	0.563	3.250	0.375	BRIGHT
5429200	7/32	0.563	3.250	0.375	BRIGHT
5426300	15/64	0.625	3.375	0.375	BRIGHT
5420300	1/4	0.625	3.375	0.375	BRIGHT
5420305	1/4	0.625	3.375	0.375	TiN
5426400	17/64	0.688	3.375	0.375	BRIGHT
5429300	9/32	0.688	3.375	0.375	BRIGHT
5426500	19/64	0.750	3.500	0.375	BRIGHT
5420400	5/16	0.750	3.500	0.375	BRIGHT
5420405	5/16	0.750	3.500	0.375	TiN
5426600	21/64	0.750	3.500	0.375	BRIGHT
5429400	11/32	0.750	3.500	0.375	BRIGHT
5426700	23/64	0.750	3.500	0.375	BRIGHT
5420500	3/8	0.750	3.500	0.375	BRIGHT
5420505	3/8	0.750	3.500	0.375	TiN
5426800	25/64	1.000	4.125	0.500	BRIGHT
5429500	13/32	1.000	4.125	0.500	BRIGHT
5426900	27/64	1.000	4.125	0.500	BRIGHT
5429600	7/16	1.000	4.125	0.500	BRIGHT

EDP Number	Dia. D (Fractional Size)	Length of Cut Lc (Inch)	Overall Length L (Inch)	Shank Dia. d (Inch)	Surface Treatment
5427000	29/64	1.000	4.125	0.500	BRIGHT
5429700	15/32	1.000	4.125	0.500	BRIGHT
5427100	31/64	1.000	4.125	0.500	BRIGHT
5421100	1/2	1.000	4.125	0.500	BRIGHT
5421105	1/2	1.000	4.125	0.500	TiN
5427200	17/32	1.375	5.000	0.625	BRIGHT
5429800	9/16	1.375	5.000	0.625	BRIGHT
5427300	19/32	1.375	5.000	0.625	BRIGHT
5422100	5/8	1.375	5.000	0.625	BRIGHT
5422105	5/8	1.375	5.000	0.625	TiN
5427400	21/32	1.625	5.625	0.750	BRIGHT
5429900	11/16	1.625	5.625	0.750	BRIGHT
5427500	23/32	1.625	5.625	0.750	BRIGHT
5423100	3/4	1.625	5.625	0.750	BRIGHT
5423105	3/4	1.625	5.625	0.750	TiN
5427600	25/32	1.875	6.125	0.875	BRIGHT
5428100	13/16	1.875	6.125	0.875	BRIGHT
5424100	7/8	1.875	6.125	0.875	BRIGHT
5424105	7/8	1.875	6.125	0.875	TiN
5428000	29/32	1.875	6.375	1.000	BRIGHT
5428200	15/16	1.875	6.375	1.000	BRIGHT
5428300	31/32	1.875	6.375	1.000	BRIGHT
5425100	1	1.875	6.375	1.000	BRIGHT
5425105	1	1.875	6.375	1.000	TiN

● Stocked ○ Available Upon Request; MOQ May Apply
▲ Globally Stocked

STE

● Stocked ○ Available Upon Request; MOQ May Apply
▲ Globally Stocked
Note: Other coatings available upon request.

STE

Note: Other coatings available upon request.

P Steel					M Stainless Steel			K Cast Iron	N Non-Ferrous		S HRSA		H Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium	Hardened Steel						
Low	Medium	High			300	400	17-4 PH		6061	7075			Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1045	1065	4140	4340														
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

